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Steel E-Motive: Vehicle Architectures for Autonomous Ride Sharing EVs









Key megatrends such as urbanization, the quest for zero emissions vehicles, changing attitudes towards vehicle ownership

are driving a shift in automotive transportation and a rethinking of the movement of people and goods.





The Steel E-Motive project is a response to this transportation shift,

developing new, fully autonomous, ride sharing vehicle architectures.

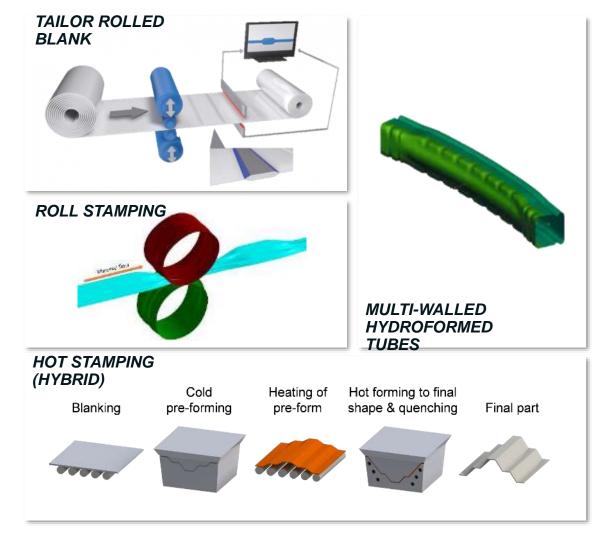




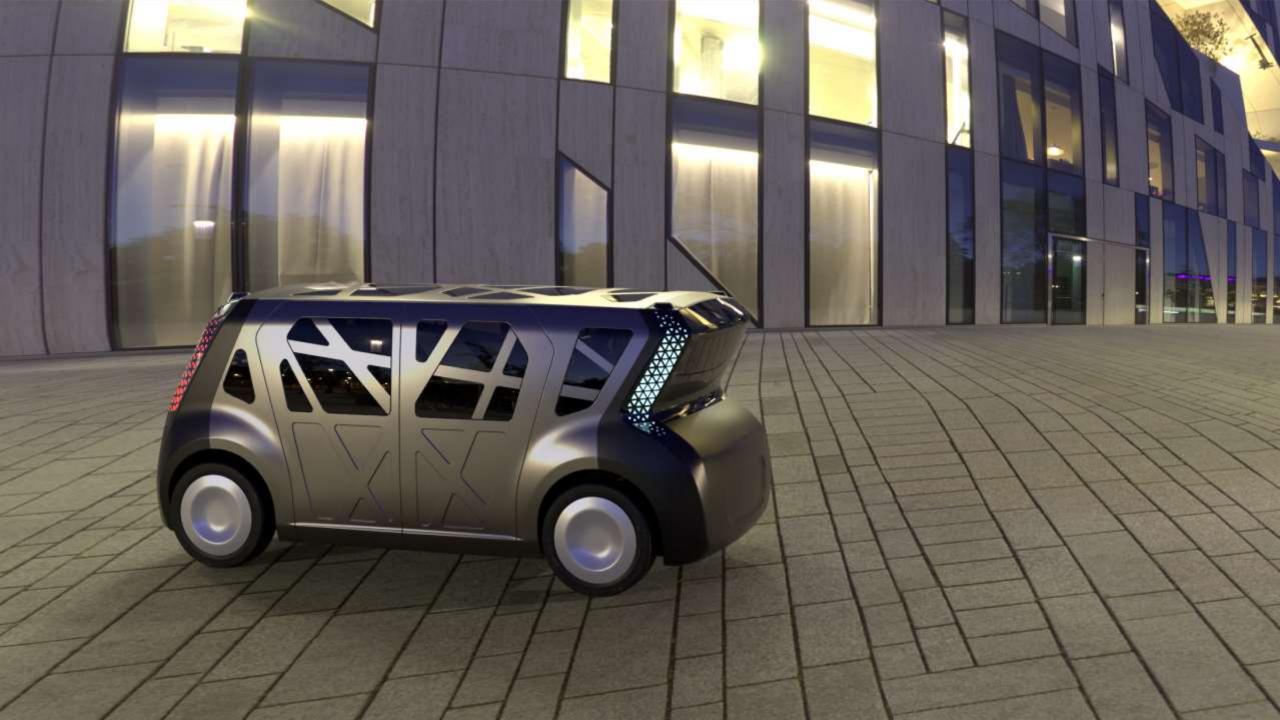
Steel E-Motive Comprehensive Portfolio of Steel Grades and Fabrication Processes

Example Steel Grades for Steel E-Motive:

- Ultra-high strength: Martensitic and Press Hardened Steels
- 3rd Generation steel grades: DH, CH, RA, QP, MedMn
- High formability grades: BH, HSLA





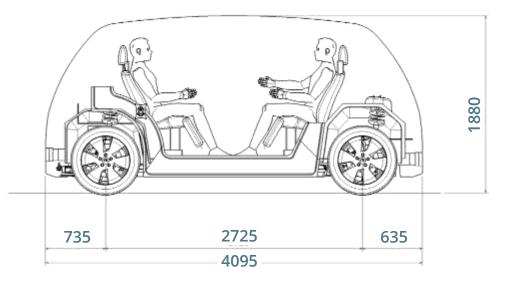


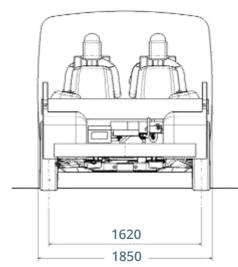
Steel E-Motive: Two Vehicle Variants Based on a Single, Modular Platform

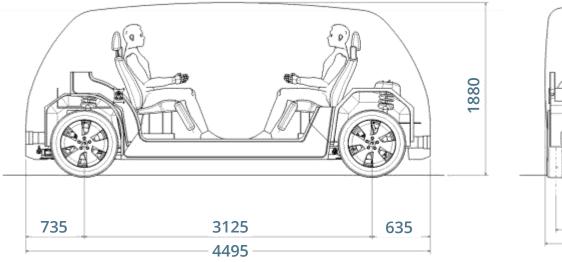
SEM1: Short Wheelbase Urban Version

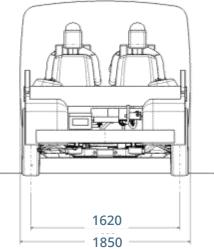
- Single speed front electric drive
- Compact design and vehicle footprint
- Comparable to European B/C segment size
- SEM2: Long Wheelbase Extra Urban Version
- Front and rear wheel electric drive
- Extended wheelbase
- Up to 6 occupants
- Maximised SEM1 carry-over

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STEEL E-MOTIVE Addresses Key Expected User and Fleet Operator Requirements for Autonomous Ride Hailing Vehicles



Creating a desirable, comfortable and convenient journey experience



Protection of occupants and road users in all eventualities

SAFETY



Ensuring competitive pricing for passengers and profitability for fleet operators



Addressing global sustainability challenges

PASSENGER COMFORT & CONVENIENCE

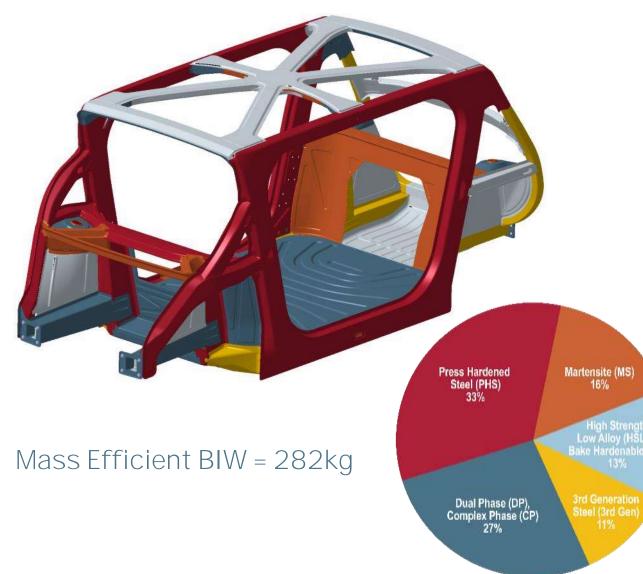




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Steel E-Motive, SEM1 Body in White Steel Grade Utilisation





- The right steel grade in the right place
- High application of UHSS grades (>1500MPa), primarily for occupant and battery crash protection
- Mixture of stamped, roll formed, roll stamped, tailored blanks, press hardened steel and hydroformed parts
- Spotweld, laser weld and structural adhesives



Passenger Comfort And Convenience Despite its compact size, Steel E-Motive has a spacious interior with convenient accessibility for users.

One-box architecture providing an open, spacious interior and occupant positioning.

Rear facing front occupants for enhanced journey experience.

Unique integrated B-Pillar and scissor doors, enabling >1.0m aperture for enhanced occupant ingress/egress.



Semi-glazed panel roof, enhancing airiness spacious feeling.

Steel-enabled flat floor and competitive step in height.

Steel E-Motive Scissor Doors

Front and rear wheel steer. Tighter turning circle enables the vehicle to operate and access tight locations.





Steel E-Motive Battery Packaging: Intelligent, Lightweight, Low-Cost Solution





Modules mounted to carrier frame, which is integrated to the body structure, achieving safety, stiffness and durability requirements.

* Compared to conventional sealed pack unit



Crash Safety: First Autonomous Vehicle Concept with Full Potential to Meet Stringent Global Crash Requirements (Achieves performance in keeping with IIHS "Good" rating)



USNCAP full frontal rigid barrier ("FFB")

IIHS front Offset Deformable Barrier (ODB)

IIHS Small Offset Rigid Barrier (SORB)

USNCAP rigid pole

IIHS side barrier

FMVSS305 EV

FMVSS216a/ IIHS

Insurance Institute Of Highway Safety (IIHS) Small Offset Rigid Barrier (SORB) Simulation

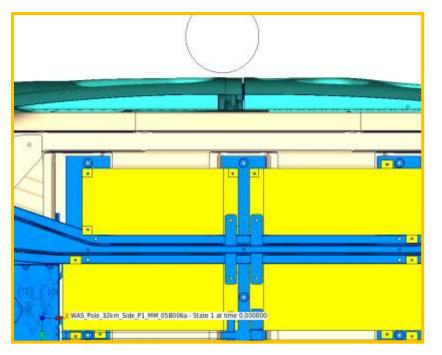




Crash Safety: Very Good Battery and Occupant Protection (Achieves performance in keeping with IIHS "Good" rating)

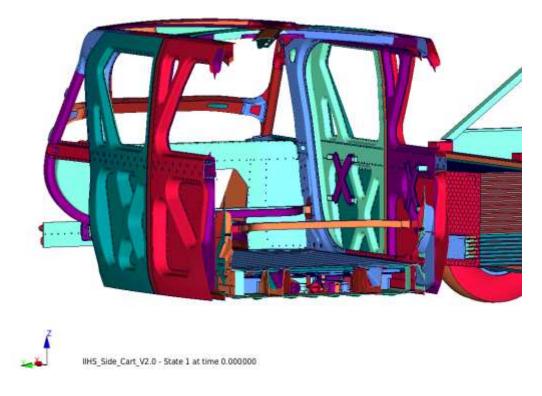


USNCAP 32kph side pole (battery protection)



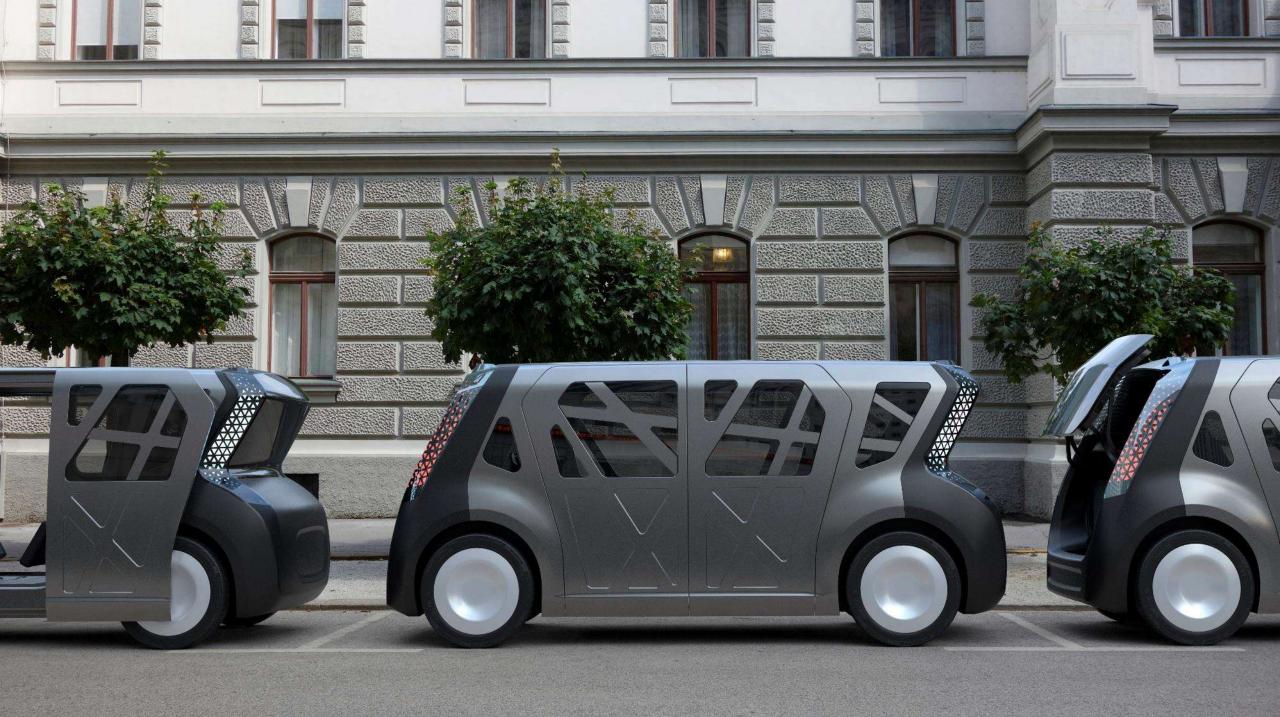
>30mm intrusion clearance to battery maintained

IIHS 60kph side barrier II (occupant protection)

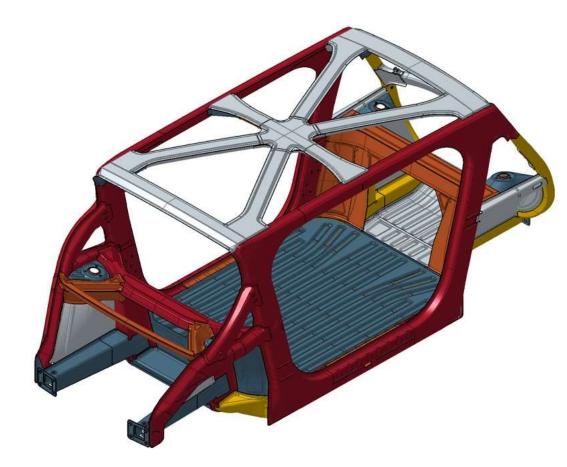


IIHS "good" rating (based on predicted intrusions)





COST: Vehicle and Body Designed for Conventional Fabrication and Assembly Processes



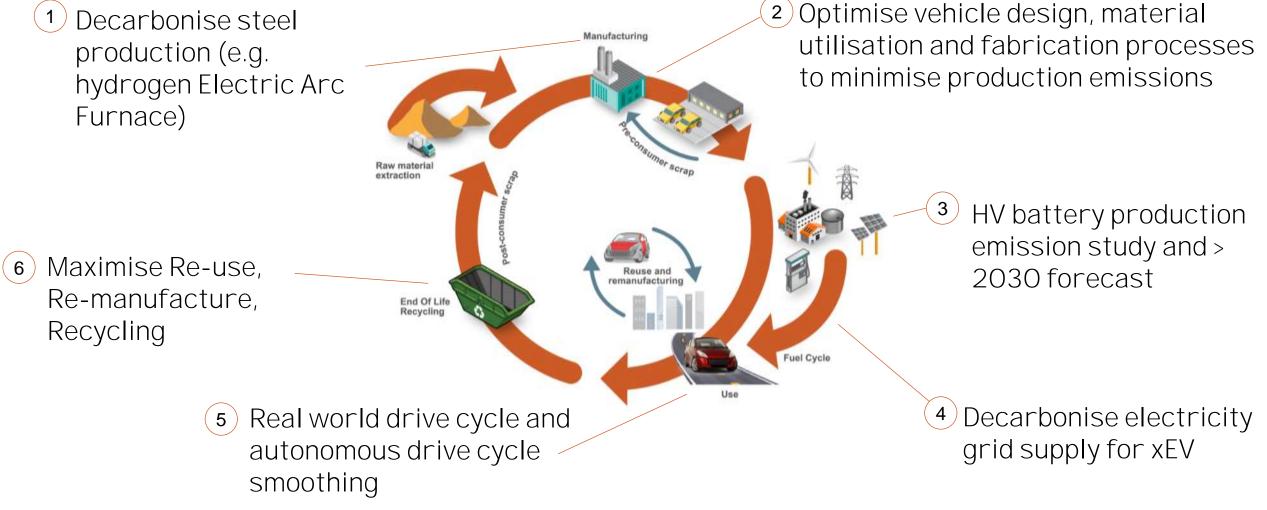
- Steel body design optimised to maximize material utilisation, minimize scrap rate
- Full formability analysis for critical/challenging panels
- Suitable for >250,000 units/year
- Conventional press, fabrication and joining tools
- Compatible with existing global automotive manufacture facilities at costs that support profitable margins both OEMs and the MSPs
- Competitive costs with current production BEVs despite SEM architectural advancements
- "Fast to Market" Fully engineered vehicle program that start-up companies can exploit





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ENVIRONMENT & SUSTAINABILITY: Comprehensive LCA and Optimisation. Demonstrating Potential for *92% Reduction* in GHG (2020 vs 2035 scenario)







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Future Mobility *Only Steel* Can Make Real

For any enquiries, please contact steel@worldautosteel.org



